YY-04A
Block Cut-Off Machine
(Guillotine Type)
泡绵裁断机(上下式)

<table>
<thead>
<tr>
<th>TECHNICAL SPECIFICATION</th>
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</thead>
<tbody>
<tr>
<td>Cutting Style: Guillotine (Vertical) Type</td>
</tr>
<tr>
<td>Machine Dimension: L 5m × W 4m × H 3.5m</td>
</tr>
<tr>
<td>Bun Dimension: W 2.3m × H 1.25m</td>
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</tbody>
</table>

特性:

- 全自动泡绵裁断机是用来切割聚氨酯海绵块，将其放置固化后，储存仓库
- 泡绵裁断设备是与连续式自动发泡机械配套使用，
  安装在发泡流水线末端。在切割过程中，切割速度与发泡速率是同步运行的，设置海绵块长度后，泡绵
  裁断机自动裁切设定尺寸

Feature:

- The fully automatic travelling block cutting machine (YY-04A) is used to cut flexible PU foam blocks into lengths behind the foaming line.
- The machine being equipment with oscillating knives is a self-contained unit and can, therefore, be installed behind any foaming line. During the cutting procedure, the cutting unit is in a synchronous run with the foaming line. A separate impulse transmitter guarantees for synchronization and linear measuring. As soon as the required block length is achieved, the oscillating knives move in transverse position to the foaming direction and the required block length is cut.
YY-04B
Block Cut-Off Machine
(Cross Type)
泡绵裁断机 (左右式)

**Technical Specification**

<table>
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<th>Specification</th>
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<tbody>
<tr>
<td>Cutting Style</td>
<td>Cross Type</td>
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<tr>
<td>Machine Dimension</td>
<td>L 6m x W 3.5m x H 3m</td>
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<td>Bun Dimension</td>
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- The machine being equipment with oscillating knives is a self-contained unit and can, therefore, be installes behind any foaming line. During the cutting procedure the cutting unit is in synchronious run with the foaming line. A separate impulse transmitter guarantees for synchronization and linear measuring. As soon as the required block length is achieved, the oscillating knives move in transverse position to the foaming direction and the required block length is cut.

- Work ability: Cutting foam block 2.3m x 1.25m (W x H)
- Blade wheel: 3HP x 1
- FW & BW: 5HP x 1
- Right & Left: 2HP x 1
- Conveyor: 2HP x 2, with Reducer
- Control panel